

**1. Identification**

**Product identifier** UAN 27% Solution  
**Other means of identification**  
**SDS Number** KF\_UAN27\_US\_EN  
**Synonyms** Urea Ammonium Nitrate by-product  
**Recommended use** Fertilizer.  
**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company Name** Koch Fertilizer, LLC  
4111 E 37th Street North  
PO Box 2219  
Wichita, KS, 67201-2219  
kochmsds@kochind.com  
1-316-828-7672  
**Emergency** For Chemical Emergency  
Call CHEMTREC day or night  
1.800.424.9300  
Mexico - 1.800.681.9531  
Outside USA/Canada  
1.703.527.3887  
(collect calls accepted)

**2. Hazard(s) identification**

**Physical hazards** Not classified.  
**Health hazards** Serious eye damage/eye irritation Category 2A  
**OSHA defined hazards** Not classified.  
**Label elements**



**Signal word** Warning  
**Hazard statement** Causes serious eye irritation.  
**Precautionary statement**  
**Prevention** Wash thoroughly after handling. Wear eye/face protection.  
**Response** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of waste and residues in accordance with local authority requirements.  
**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** Not applicable.

**3. Composition/information on ingredients****Mixtures**

Chemical name	CAS number	%
Water	7732-18-5	30 - 40

Urea	57-13-6	30 - 40
Ammonium nitrate	6484-52-2	30 - 40
Free Ammonia	7664-41-7	<0.90

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. This Safety Data Sheet is not a guarantee of product specification or NPK value(s). NPK content is on specified sales orders, customer invoices, or product specification sheets obtained from supplier.

#### 4. First-aid measures

**Inhalation** Move person to fresh air. If the affected person is not breathing, apply artificial respiration. Get medical attention if discomfort develops or persists.

**Skin contact** Immediately flush skin with plenty of water. Get medical attention if irritation develops and persists.

**Eye contact** Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids wide apart. Get medical attention immediately.

**Ingestion** Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical attention.

**Most important symptoms/effects, acute and delayed** Symptoms include itching, burning, redness, and tearing of eyes.

**Indication of immediate medical attention and special treatment needed** Treat symptomatically.

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

**Suitable extinguishing media** Use fire-extinguishing media appropriate for surrounding materials.

**Unsuitable extinguishing media** None known.

**Specific hazards arising from the chemical** Slight fire hazard. When water evaporates from this product residues may contain ammonium nitrate, and solid ammonium nitrate when sensitized during decomposition may become unstable and explosive.

**Special protective equipment and precautions for firefighters** Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions** Move containers from fire area if you can do it without risk.

#### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Avoid inhalation of vapors and spray mist and contact with skin and eyes. Wear suitable protective clothing. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. After removal flush contaminated area thoroughly with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Do not contaminate water. Do not allow to enter drains, sewers or watercourses.

#### 7. Handling and storage

**Precautions for safe handling** Avoid inhalation of vapors/spray and contact with skin and eyes. Use only with adequate ventilation. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities** Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store away from incompatible materials.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ammonia (CAS 7664-41-7)	PEL	35 mg/m <sup>3</sup> 50 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Ammonia (CAS 7664-41-7)	STEL	35 ppm
	TWA	25 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ammonia (CAS 7664-41-7)	STEL	27 mg/m <sup>3</sup> 35 ppm
	TWA	18 mg/m <sup>3</sup> 25 ppm

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Urea (CAS 57-13-6)	TWA	10 mg/m <sup>3</sup>	Total particulate.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines** Follow standard monitoring procedures.

**Appropriate engineering controls** Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors and spray mist. Provide adequate general and local exhaust ventilation. Provide eyewash station.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear approved safety glasses or goggles.

#### Skin protection

##### Hand protection

Chemical resistant gloves are recommended. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

##### Other

Wear appropriate clothing to prevent repeated or prolonged skin contact.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Wear air supplied respiratory protection if exposure concentrations are unknown. In case of inadequate ventilation or risk of inhalation of vapors, use suitable respiratory equipment.

In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134 and ANSI Z88.2.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

#### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

<b>Appearance</b>	Colorless liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colorless.
<b>Odor</b>	Slight ammonia.
<b>Odor threshold</b>	Not available.
<b>pH</b>	6.8 - 8.5
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	225 °F (107.22 °C)

<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	1.05 - 1.35 (30 °C)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	100%
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## 10. Stability and reactivity

<b>Reactivity</b>	Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.
<b>Chemical stability</b>	Stable under normal temperature conditions and recommended use.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials. Heat, sparks, flames, elevated temperatures. UAN will form urea nitrate when mixed with nitric acid at low pH. Urea nitrate may become unstable and/or explosive under certain conditions.
<b>Incompatible materials</b>	Reacts violently with strong oxidants, nitrites, inorganic chlorides, chlorites and perchlorates causing fire and explosion hazard.
<b>Hazardous decomposition products</b>	Carbon oxides. Nitrogen oxides (NOx). Ammonia. Biuret. Cyanide compounds.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Vapors and spray mist may irritate throat and respiratory system and cause coughing.
<b>Skin contact</b>	Prolonged or repeated skin contact may cause irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Ingestion may cause irritation and malaise.

**Symptoms related to the physical, chemical and toxicological characteristics** Symptoms can include irritation, redness, scratching of the cornea, and tearing.

### Information on toxicological effects

**Acute toxicity** May cause discomfort if swallowed.

Components	Species	Test Results
Ammonia (CAS 7664-41-7)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Rat	5.1 mg/l, 1 Hours
<i>Oral</i>		
LD50	Rat	350 mg/kg, as Ammonium hydroxide

Components	Species	Test Results
Ammonium nitrate (CAS 6484-52-2)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Rat	> 88.8 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	4500 mg/kg
Urea (CAS 57-13-6)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	14300 mg/kg
<b>Skin corrosion/irritation</b>	Prolonged exposure may cause skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	No data available.	
<b>Skin sensitization</b>	Not a skin sensitizer.	
<b>Germ cell mutagenicity</b>	No data available.	
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>		
Not listed.		
<b>Reproductive toxicity</b>	No data available.	
<b>Specific target organ toxicity - single exposure</b>	No data available.	
<b>Specific target organ toxicity - repeated exposure</b>	No data available.	
<b>Aspiration hazard</b>	Not classified.	
<b>Chronic effects</b>	Prolonged exposure may cause chronic effects.	
<b>Further information</b>	No other specific acute or chronic health impact noted.	

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Ammonia (CAS 7664-41-7)		
<b>Aquatic</b>		
Fish	LC50	Chinook salmon ( <i>Oncorhynchus tshawytscha</i> )
		0.43 - 0.47 mg/l, 96 hours
Urea (CAS 57-13-6)		
<b>Aquatic</b>		
Fish	LC50	Leuciscus idus
		> 6810 mg/l, 96 hours
<b>Persistence and degradability</b>	No data available.	
<b>Bioaccumulative potential</b>	No data available.	
<b>Partition coefficient n-octanol / water (log Kow)</b>		
Urea (CAS 57-13-6)		-2.11
<b>Mobility in soil</b>	This product is water soluble and may disperse in soil.	
<b>Other adverse effects</b>	No data available.	

## 13. Disposal considerations

**Disposal instructions** Do not allow this material to drain into sewers/water supplies. Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Ammonia (CAS 7664-41-7) LISTED

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Ammonium nitrate	6484-52-2	0.5 - 40

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Ammonia (CAS 7664-41-7)

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations** This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

#### US. Massachusetts RTK - Substance List

Ammonia (CAS 7664-41-7)  
Ammonium nitrate (CAS 6484-52-2)

#### US. New Jersey Worker and Community Right-to-Know Act

Ammonia (CAS 7664-41-7)  
Ammonium nitrate (CAS 6484-52-2)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Ammonia (CAS 7664-41-7)  
Ammonium nitrate (CAS 6484-52-2)

#### US. Rhode Island RTK

Ammonia (CAS 7664-41-7)

**US. California Proposition 65**

Not Listed.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	17-Sept-2015
<b>Revision date</b>	-
<b>Version #</b>	01
<b>Further information</b>	HMIS® is a registered trade and service mark of the NPCA.
<b>HMIS® ratings</b>	Health: 2 Flammability: 1 Physical hazard: 0

**NFPA ratings****List of abbreviations**

EC50: Effective concentration, 50%.  
LC50: Lethal Concentration, 50%.

**References**

EPA: Acquire database  
HSDB® - Hazardous Substances Data Bank

**Disclaimer**

NOTICE: The information presented herein is based on data considered to be accurate as of the date of preparation of this Safety Data Sheet (SDS) and was prepared pursuant to Government regulation(s) that identify specific types of information to be provided. This SDS may not be used as a commercial specification sheet of manufacturer or seller, and no warranty or representation, expressed or implied, is made as to the accuracy or comprehensiveness of the foregoing data and safety information, nor is any authorization given or implied to practice any patented invention without a license. Additional information may be needed to evaluate other uses of the product, including use of the product in combination with any materials or in any processes other than those specifically referenced. Information provided herein with respect to any hazards that may be associated with the product is not meant to suggest that use of the product in a given application will necessarily result in any exposure or risk to workers or the general public. No responsibility can be assumed by vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product. Purchasers and users assume all risk of use, storage and handling of the product in compliance with applicable federal, state and local laws and regulations. Purchasers and users of the product specifically should advise all of their employees, agents, contractors and customers who will use the product of this (M)SDS.